

Split

Work Order ID 140262-2

140262

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Friday, December 18, 2015 9:19:55 AM

Item ID: D5159-045 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Seat Rib Assembly
Start Date: 12/18/2015 Start Qty: 2.00 *2* Cust Item ID:
Required Date: 12/18/2015 Req'd Qty: 2.00 *2* Customer:
Reference:

Approvals: Process Plan: MF Date: 15-12-18 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____
Run Start *NR1*
Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5159	A								
110		0.00							
110									
Small Fab	Memo	0.01							
Small Fab	1- INSTALL D5160-5 SHIM TO SEAT RIB AS PER DWG								
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									
130	Identify as per dwg & Stock Location: <u>SFS06</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									

JAN 18 2016

DAS
38
9-89
JAN 18 2016

DAS
8
9-89
JAN 19 2016

Work Order ID 140262

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Item ID: D5159-045

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Seat Rib Assembly

Stop *NS2*

Start Date: 12/18/2015 Start Qty: 2.00

2

Cust Item ID:

Required Date: 12/18/2015 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ JAN 19 2016

MLJ JAN 19 2016

Picklist Print

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Work Order ID: 140262

140262

Parent Item: D5159-045

D5159-045

Parent Item Name: Seat Rib Assembly

Start Date: 12/18/2015

Required Date: 12/18/2015

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 14.10.02 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D5159-3

Manufactured No

Each 8.0000

2

D5159-3

Seat Rib

**

1

JAN 18 2016

Location

Loc Qty

Loc Code

ST506

8

138906

8

Each

2.0000

2

D5160-3

Manufactured No

D5160-3

Shim

**

#

JAN 18 2016

Location

Loc Qty

Loc Code

GA

1

129346

1

ST506

1

137166

1

Each

49.0000

6

MS20601M4W4

Purchased

No

MS20601M4W4

Rivet

**

3

JAN 18 2016

Location

Loc Qty

Loc Code

ST307

49

m131604

49

M 133 694

3

DEC 21 2015